

Date: Thursday, 22/01/2009 7:56:01 AM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	TUBE ARM ASSY
<b>Job Number</b> :	45029		
<b>Estimate Number</b> :	13441		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB674300137
<b>This Issue</b> :	22/01/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 P.15
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	41379	<b>Drawing Revision</b> :	B1
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<u>MF 08-01-22</u>	<b>Due Date</b> :	28/01/2009
<b>Comment</b> :	Est Rev:A 08-06-26 new issue DD verified by:ec		

09-02-13  
 MF  
 9 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PB6743001125	Clevis
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Clevis

batch: B23993

MF 09-02-12

2.0	PB6743001343	Tube Arm
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Tube Arm

batch: 41507

MF 09-02-12

3.0	240107	SPRING SLOTTED PIN
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

SPRING SLOTTED PIN

batch: 17850

MF 09-02-12

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- assemble by drilling thru both -125 and -343 as per dwg

2- install spring slotted pin as per dwg

09-02-17

(X9)

5.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

09-02-18 (9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 22/01/2009 7:56:02 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE ARM ASSY

Job Number: 45029

Part Number: PB674300137

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M 102316



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

10:00AM

OVEN TEMPERATURE:

320°C

FINISH TIME:

10:30AM

M 09-02-29

9

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

DK 09-03-02 9

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

ST-437

mf 09-03-06

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

9

D 89/03/06

Job Completion



mf 09-03-06

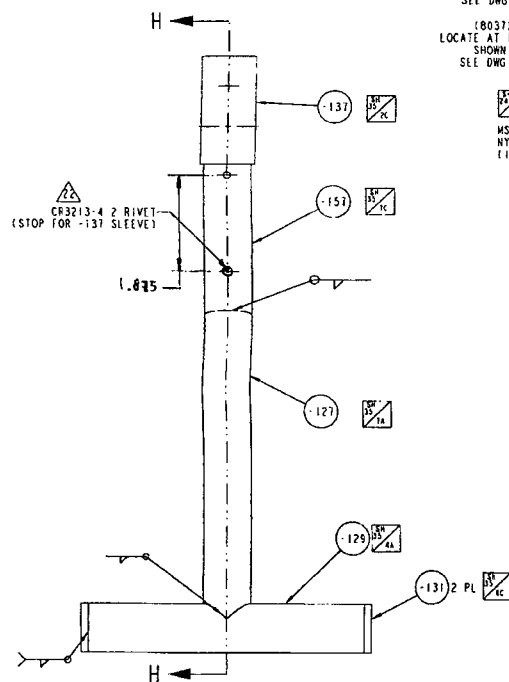
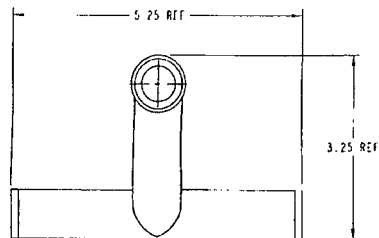
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

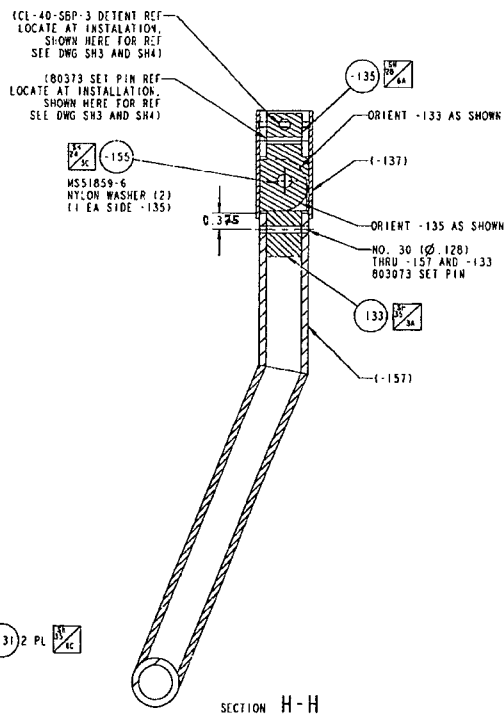
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

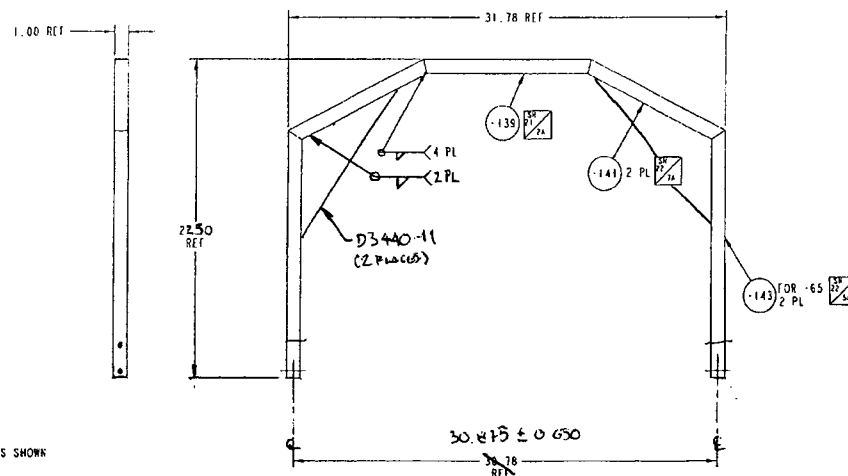
**NOTE:** Date & initial all entries



① -63 SHORT T-HANDLE ASSEMBLY  
SCALE 1.000

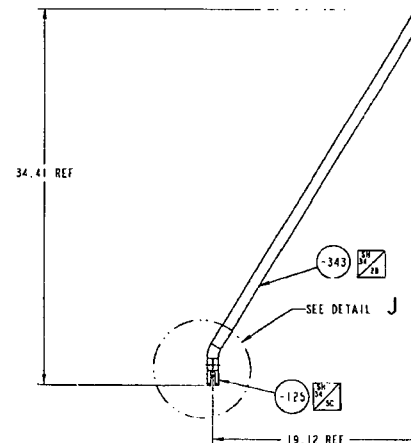


SECTION H-H

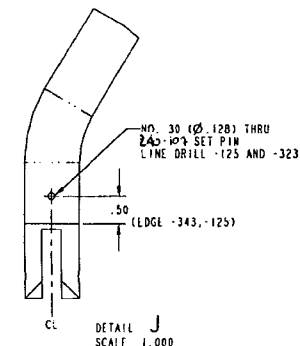


RELEASED  
# 06 01 20

① ~~-63~~ BASE ASSEMBLY (SHOWN)  
(COMMERCIAL VERSION)  
SCALE 0.250  
① -47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN)  
(CANADIAN VERSION)



① -37 TUBE ARM ASSEMBLY  
SCALE 0.200



PREMIER AVIATION, INC.  
2000 Aviation Parkway, Grand Prairie, Texas 75052  
DLSUV8 B67-43001  
SCALE: 1" = 1" SHEET 15 OF 45

ORIGINAL